

RELIABILITY TEST PROCEDURES FOR ECS-TXO-2520



<u>NO.</u>	<u>TEST NAME</u>	<u>TEST PROCEDURES</u>	<u>REQUIREMENTS</u>
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1	SHOCK	Drop 3 times from the height of 100cm onto hard wooden board.	Frequency Drift ±1 PPM Max.
2	VIBRATION	Vibration Frequency: 10 to 55Hz, 1.5mm, full wave Cycle: 2 min. Direction: X.Y.Z. Time: 2 hours in each direction	Frequency Drift ±1 PPM Max.
3	STORAGE IN HIGH TEMPERATURE	+85 ±2°C for 500 hours.	Frequency Drift ±1 PPM Max.
4	STORAGE IN LOW TEMPERATURE	-40 ±2°C for 500 hours.	Frequency Drift ±1 PPM Max.
5	RESISTANCE TO SOLDERING HEAT	Pass through reflow for 10s (Max.) which is pre-heated at a temperature of 160°C ± 10°C and 240°C ± 5°C	Frequency Drift ±1 PPM Max.
6	HUMIDITY	+ 60 ± 2°C in humidity 95% for 500 hours.	Frequency Drift ±1 PPM Max.
7	THERMAL SHOCK	Supply 500 cycles as follows: Temperature shift shall be done within 30 sec. -40 ±2°C +85 ±2°C (30 min) <-----> (30 min)	Frequency Drift ±1 PPM Max.
8	TEMPERATURE CYCLE	Supply 100 cycles as follows: <div style="text-align: center;"> <p>The graph shows a single cycle with four temperature segments: 1. +25 ±5°C for 10 minutes, 2. -40 ±3-5°C for 30 minutes, 3. +85 ±5-2°C for 30 minutes, and 4. +25 ±5°C for 10 minutes.</p> </div>	Frequency Drift ±1 PPM Max.
9	SEALING TIGHTNESS MIL-STD 202F METHOD 112D TEST C AND D	1) Dipping in Florinert at: +125 ±5°C for 5 min. (Gross Leak)	There are no visual abnormalities.
		2) Leak rate shall be measured by using: Helium leak Detector (Fine Leak)	There are no visual abnormalities.
10	Mean Time Between Failures (MTBF)	$MTBF (25^\circ C) = \frac{E_a \times (1/T1-1/T2) / K}{\pi}$ $HsXe^\circ Ce$	16396600 Hours